

Work Order ID 73752 -2

Wednesday, September 14, 2011 2:47:47 PM



Page 1

Item ID: K10003

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 Start Qty: 6.00

Required Date: 9/19/2011 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

0.00

0.00

CHG 007

8/21/17

MLI 11-9-28

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

11-11-10

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8/21/17

(72)

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Page 2

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 9/14/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 9/19/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *PK* 0.00

0.00



Packaging

Memo

Rev P

Packaging

SP 11-11-17

140

QC21- Final Inspection - Work Order Release 0.00

0.00



QC

Memo

Quality Control

11/11/17

11/11/17
(2)

Picklist Print

Wednesday, September 14, 2011 2:47:44 PM

Page 1

Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 9/14/2011

Required Date: 9/19/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-51A 		Purchased	No			110	Each	149.0000	8	48			
-------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Bolt

Location	Loc Qty	Loc Code
ST361	149	
118451	49	
118628	50	
118706	50	

AN4-6A 		Purchased	No			110	Each	1,216.000	16	96			
------------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

Bolt

Location	Loc Qty	Loc Code
ST356	1200	
117872	200	
118422	300	
118628	400	
118838	300	
ST358	16	
117514	16	

m11912754x.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Start Date: 9/14/2011

Required Date: 9/19/2011

Start Qty: 6.00

Required Qty: 6.00

AN4C46A
BOLT

Purchased No

110 Each

57.0000

4 24

Location

Loc Qty

Loc Code

ST360

57

110823

7

118758

50

AN6-12A
Bolt

Purchased No

110 Each

91.0000

8 48

Location

Loc Qty

Loc Code

ST342

91

118706

41

118838

50

AN960JD416
Washer

NAS1149D0463J

Purchased No

110 Each

0.0000

32 192

AN960JD616
Washer

NAS1149D0663J

Purchased No

110 Each

0.0000

8 48

D2570
Bushing

Manufactured No

110 Each

133.0000

24 144

Location

Loc Qty

Loc Code

ST017

133

66933

1

67759

6

72122

1

73636

125

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Start Date: 9/14/2011

Required Date: 9/19/2011

Start Qty: 6.00

Required Qty: 6.00

* D2571
Saddle, Fwd Out 205

Manufactured No

110 Each 13.0000

1 6

Location

Loc Qty

Loc Code

ST433

13

72340

1

72969

12

110 Each

10.0000

1 6

Manufactured No

* D2572
Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST433

10

71107

2

72968

8

110 Each

11.0000

1 6

Manufactured No

* D2573
Saddle, Aft Out 205

Location

Loc Qty

Loc Code

ST434

11

72936

11

110 Each

9.0000

1 6

Manufactured No

* D2574
Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST434

9

72937

9

1 6

SP.
2x B73705

3x
B73683 SP.

B73682 2x
SP

SP 11-11-14
B73684 2x.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 73752



Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011

Required Date: 9/19/2011

Start Qty: 6.00

Required Qty: 6.00

S
M
D2747
Set Screw

Manufactured No

110 Each 150.0000

4 24



SP

Location

Loc Qty

Loc Code

ST021

150

71163
73495

50
100

24x

S
D2876
Saddle Spacer

Manufactured No

110 Each 35.0000

2 12



SP

Location

Loc Qty

Loc Code

ST025

35

72136

35

12x

S
D2877
Saddle Spacer

Manufactured No

110 Each 35.0000

2 12



SP

Location

Loc Qty

Loc Code

ST025

35

72135

35

12x

S
D3405-041
Lug Assembly

Manufactured No

110 Each 7.0000

1 6



B 73338 SP

Location

Loc Qty

Loc Code

ST423

5

70980

5

ST474

2

62227

2

Picklist Print

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Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011

Required Date: 9/19/2011

Start Qty: 6.00

Required Qty: 6.00

S₁₂ **D3405-043**

 Lug Assembly

Manufactured No 110 Each 2.0000

SP **1** **6**

Location	Loc Qty	Loc Code
ST423	2	
65703	2	

SP **B73339.4X**
B745502 *SP*

S₁₂ **D3407-041**

 Tow Ring

Manufactured No 110 Each 9.0000

SP **1** **6**

Location	Loc Qty	Loc Code
ST463	9	
71585	3	
73340	6	

SP **B75029** *SP*

S₁₂ **D3417-5**

 Washer

Manufactured No 110 Each 12.0000

SP **2** **12**

Location	Loc Qty	Loc Code
ST053	12	
71855	12	

SP **B73324** *SP*

S₁₂ **D3456-1**

 Washer

Manufactured No 110 Each 139.0000

SP **1** **6**

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST054	132	
66848	3	
71165	29	
73493	100	

SP **11-11-10**

6x

Picklist Print

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Work Order ID: 73752

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 9/14/2011

Required Date: 9/19/2011

Start Qty: 6.00

Required Qty: 6.00

D3533-1

Manufactured No

110 Each

96.0000

2 12

Set Screw

Location

Loc Qty

Loc Code

ST066

96

73310

96

110 Each

3,589.000

24 144

MS21042L4

Purchased No

Nut

Location

Loc Qty

Loc Code

ST300

3589

117441

51

117601

637

117885

901

118451

2000

110 Each

1,292.000

5 30

MS21043-4

Purchased No

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1252

117793

472

118378

280

118686

500

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24